

## Engine Reconditioning Consumables Tools Workshop Supplies

**JUNE 2017** 















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Flexigauge





Flexigauge is precision manufactured plastic strip, and can be used to check the clearance of connecting rod and main bearings where there is no access to traditional measuring equipment such as micrometres.

It is available in four sizes, and is suitable for Automotive, Marine and Industrial applications. The four sizes available together can cover clearances ranging from

.001" to .016", or .025mm to .406mm, sizes are as follows:

Flexigauge strips – 12" long – are packed in individual envelopes, which are marked in appropriate graduations – one side in thousandths of an inch and the other in millimetres. Ten strips in their envelopes are packed in their appropriate coloured carton.

Directions for use, which are printed on the outside of each carton for easy reference.



The unique combination of design, metallurgy and engineering come together to deliver what drivers expect from high performance Tri metal engine bearings. Designed to withstand higher RPM conditions, ACL Race Series Engine Bearings are available for many of the popular 4, 6 & 8 cylinder applications and feature: •High strength overlay plate with reduced thickness for improved fatigue properties

•Hardened steel backs on all rod bearings to improve the support of the bearing lining and assist with bearing retention in the housing.

Increased crush for improved bearing retention
Elimination of flash plating on the back of the bearings to improve heat transfer through the bearings and to maximize the grip between the bearings and its housing.
Increased eccentricity to compensate for bore distortion at high rpm and to assist in the formation of hydrodynamic oil films.

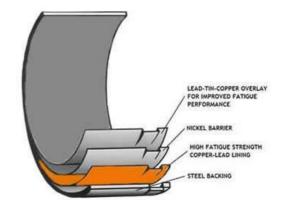
•3/4 grooved Main Bearings to optimize bearing load carrying surface area and oil flow to the conrod bearings.

Reference	Clearance Range
AG 1 ( Green Pack )	.001-003in or .025076mm
AR 1 ( Red Pack )	.002-006in or .050150mm
AB 1 (Blue Pack)	.004009in or .10 23mm
AY 1 ( Yellow pack )	.008016in or .203406mm



•Tight consistent wall tolerances to help you maintain consistent clearances.

•Enlarged ID chamfers on bearing edges where required to accommodate large fillet radius on performance Crankshafts.





. CASE HARDENED . NO SERRATIONS

#### PACKS OF 16



## **SPRING SHIMS**

## **ENGINE PRO**

O.D.	I.D.	PART # .015 THICK	PART # .030 THICK	PART # .060 THICK
1.215	.876	03-1050HP-16	03-3050HP-16	03-6050HP-16
1.246	.814	03-1060HP-16	03-3060HP-16	03-6060HP-16
1.438	.645	03-1135HP-16	03-3135HP-16	03-6135HP-16
1.500	.645	03-1153HP-16	03-3153HP-16	03-6153HP-16
1.634	.643	03-1165HP-16	033185HP-16	03-6185HP-16

## **THE ORIGINAL VSI**

INDIVIDUALLY ENGINEERED, TESTED, AND PROVEN SUPERIOR HP = Available in High Performance Blue in colour

	HP = Available in High Performance Blue in colour						
	O.D.	I.D.	TYPE A .060 PART #	TYPE B .030 PART #	TYPE C .015 PART #		
and the same	0.796	0.515	A204-HP				
HIGH PERFORMANCE SERIES VSI	0.915	0.640	A202-HP	B202			
Are the preferred valve	1.125	0.719		B300			
spring insert when assembling high	1.140	0.570		B408			
performance cylinder heads. Aluminium heads	1.311	0.889	A308				
require the installation of inserts to prevent the	1.312	0.765	A302-HP	B302-HP			
valve spring from	1.360	0.640		B200			
damaging the Aluminium spring seat. Standard	1.437	0.785	A305	B305			
shims are unable to handle the stress of	1.480	0.703	A303				
racing spring pressures.	1.500	1.031	A103				

## **SEALED POWER**

STITLE STATE	_	A = .	060 B = .030 C= .015 T	hickr	ness HP =	Case hard	dened	
	0.D.	I.D.	Part #		0.D.	I.D.	PART #	
	.915	.640	259202B		1.437	.645	259306B	
12A	1.00	.688	259101B		1.437	.645	259306BHP	
	1.360	.640	259200A		1.500	1.030	259103CHP	
	1.360	.640	259200B					
	1.437	.645	259306A					

WORK SHOP

## **Honing Stones**



#### FOR PORTABLE AND POWER HONES

Use with Sunnen AN type hones and many other popular models, Integral style holder sets include 2 holder with stones and 2 holders with aluminium wipers Grey in colour.

BORE RANGE	APPLICATION	ROUGHING 70 GRIT	MEDIUM 150 GRIT	FINISHING 220 GRIT	FINE FINISH 280 GRIT	X-FINE FINISH 400 GRIT
2.7'-4.1'	CAST IRON	SAN 100	SAN 200	SAN 300	SAN 500	SM27J87
3.5′–5.5′	CAST IRON	SAN 101	SAN 201	SAN 301	SAN 501	SN37J87

#### FOR POWER HONES ONLY

Note "G" series Power Hone only stones are green in colour & last longer than the Grey stones, Use extra pressure to achieve maximum results , Integral style holder sets include 2 holder with stones and 2 holders with aluminium wipers

BORE RANGE	APPLICATION	MEDIUM 150 GRIT	FINISHING 220 GRIT	FINE FINISH 280 GRIT
2.7'-4.1'	CAST IRON	SAN 200G	SAN 300G	SAN 500G
3.5'-5.5'	CAST IRON	SAN 201G	SAN 301G	SAN 501G



80072 Honing Stones & Shoes For Sunnen CV-616 & CK 10

STONES		
APPLICATION	SUNNEN #	PART #
Roughing	EHU-133	80072
Hard blocks	EHU-518	80073
General purpose	EHU-525	80082
finishing	EHU-625	80102
SHOES		
Wear shoes	CK3070	80981
Alignment Shoes	CK3120	80982

## **HONING OIL**

A great economical clear honing oil for all machines and general machine shop use , Easy to tell when oil is dirty and needs changing a straight cut light viscosity general purpose honing oil with no additives.



General	85005	5 Gallons
Purpose	85055	55
Honing oil	( Indent only )	Gallons



1981

## Honing Stones ROD HONING STONES FOR SUNNEN

SUNNEN MANDRELS	USE	QTY	SUNNEN #	PART #
	GENERAL PURPOSE	1	CR-2	80001
Con-Rod CR-1450 CR-1750 Mandrel	FINISHING	1	CR-4	80005
	GENERAL PURPOSE	1	CR-12	80020
Con-Rod CR-1900 CR4500 Mandrel	FINISHING	1	CR-14	80030
	ROUGHING	1	KL-5	80150
	GENERAL PURPOSE	1	KL-7	80170
Con-Rod (pin) Sunnen KL Mandrel	FINISHING	1	KL-13	80180
	GENERAL PURPOSE	1	ML-7	80230
Piston& King (pin) Sunnen ML mandrel	FINISHING	1	ML-13	80240
	GENERAL PURPOSE	1	PL-7	80280
Con-Rod (pin) Sunnen PL Mandrel	FINISHING	1	PL-13	80290
	ROUGHING	1	SL-5	80330
	GENERAL PURPOSE	1	SL-7	80340
Con-Rod (pin) SL720-SL 2300 Mandrel	FINISHING	1	SL-13	80350

#### REPLACEMENT GUIDE SHOES FOR SUNNEN

SUNNEN MANDRELS	USE	QTY	SUNNEN #	PART #
	1.450-1.900	2	CR40-D	80970
	1.900-4.700	2	CR50-D	80975
	1.900-4.700	2	CR50-B	80980
	.990-1.156	2	VA-B	80990
	.994-1.125	2	UD-B	80994

"B" Suffix = Bronze

## Small Engine Portable Cylinder Hone



1.75" to 2.75 " bore 180 Grit Finishing Set Consists of 3 stones all 180 grit Sizes of stones are 1.75" to 2.20", 2.20" to 2.50" and 2.35" to 2.75"

RANGE	DRIVE SHAFT DIA	SHAFT LENGTH	PART #
1.75 – 2.75	1 / 2"	6.00 "	SAN216

## Portable Air Crankshaft Polisher Part # 3144

#### (64" - 72" Belt Length)

Adjustable Portable Air Crankshaft Polisher will adjust to belt lengths from 64" to 72". Features a high torqued output 11,000 RPM air motor. Lightweight alloy frame (weighs only 9 lbs). Polisher is balanced for extended use. Supplied with 1" rollers, optional 2" wide rollers also available.



## **Crankshaft Polishing Belts**

#### **Premium Crankshaft Polishing Belts**

10 Per Box Aluminum oxide grain, specially treated for long life. Triple flex cotton blue backing for proper edge roll, 2 layer premium resin over resin bond. This, coupled with the correct grit selection, will provide the best possible finish

LENGTH	WIDTH	240G	320G	400G
64''	3⁄4"	3048		3051
64''	1"			3042
66'	1"			3166
72"	1"			3065

# HO

#### **Hone Stop Assembly**

#### 4741

Features rubber collar to prevent damage to the block ½' Bushing I.D

#### **Small Engine Cylinder Hone**



Stone sets fits SAN216 and consist of 2 stones and 2 wipers. Stones are 3-1/2" long

CYLINDER SIZE RANGE	280 GRIT
1.75" – 2.20"	SAN 614
2.05" – 2.50"	SAN 616
2.35" – 2.75"	SAN 618



#### Sky-Blue Premium Crankshaft Polishing Belts

10 Per Box. Top quality belt boasts a Sky-Blue backing that readily conforms to journal radii. Exceptionally high grade Aluminum-Oxide grains are bonded to this flexible material, along with an active lubricant which reduces grinding heat, also extending belt life.

LENGTH	WIDTH	320G	400G
64"	3⁄4′′		3366
64"	1"		3367

## **BRUSHES**

## **Carbon Removal Brush**

1/2"Ball, 5/16" Cable Cobalt tip B3092



**Knotted Cup Brushes** 



Dia	Wire	Part #
3-1/2"	.014	B3087
4"	.020	B3051
5″	.014	B3089



#### **Aluminium Crimped**

Length	Duty	Wire size	Part #
3/11	STD	.006	B3066
Γ	e	k Crimped	
Length	Duty	Wire size	Part #

.010

B3121

STD

1 "



Α

#### Hollow / Flared End Brushes

	STYLE	DIA	WIRE	PART #
ŧ	В	1"	.020	B3072
	В	1-1.2"	020	B3083
	А	1-3/4"	.0118	B3085
	А	2-3/4"	.0118	B3086
	В	2-3/4"	.020	B3073
	В	3"	.020	B3074



В

#### **Plateau Brushes**

Designed to produce a finish that rivals a perfectly " broken in " engine which will minimize initial wear on piston rings. . Removers loose, fractured and torn fragments of metal . 15-20 strokes per cylinder provides a superior finish . As bush wears down , it can be used on smaller bores

DIA	BORE SIZE	PART #
2"	1-1/4'-1-3/4''	UFB200
2-1/2"	1-3/4"-2-1/4"	UFB250
3"	2-1/4"-3-3/4"	UFB300
3-1/2"	2-3/4"-3-1/4"	UFB350
4''	3''- 3-1/2''	UFB400
4-1/2	3-1/2 " - 4.00	UFB450
5"	4''-4-1/2''	UFB500



#### **Cast iron Crimped**

Length	Duty	Wire Size	Part#
3⁄4′′	Med/ Heavy	.020	B3080



## **Cast iron Knotted**

Length	Duty	Wire size	Part #
3⁄4"	Severe	.014	B3076
3⁄4″	Extreme	.020	B3084
1-1/8"	Severe	.014	B3075
1-1/8''	Extreme	.020	B3082

## BRUSHES

B3025

#### Nylon Oil Gallery Brush Kit (5 Pc.) B3049

Kit Includes:	
3/8" X 3"	X 34"
1/2" X 2-1/2"	X 34"
5/8" X 3"	X 34"
3/4" X 3 "	X 34"
3/4" X 3"	X 40''



## Engine Cleaning Brush Kit B3049DX



10 Pc kit contains all the necessary brushes needed for a typical rebuild Kit includes the following,

KIT CONTAINS BRUSH TYPE	PART #
3/8" X 34" Oil Gallery Brush	B3044
½ "X 34" Oil Gallery Brush	B3045
5/8" X 34" Oil Gallery Brush	B3046
11/32" Valve Guild Brush	B3021
3/8''' Valve Guild Brush	B3022
4" Cyl Wash Brush	B3202
Lifter Bore Brush	B3038
Parts Cleaning Brush	B3062
¼" Feed hole Brush	B2951
5/16" Cam brush	B3041

## Nylon Oil Gallery Brushes & Valve Guild Brushes & Kit

Nylon 1/4 Inch Diameter	B3019
Nylon 5/16 Inch Diameter	B3020
Nylon 11/32 Inch Diameter	B3021
Nylon 3/8 Inch Diameter	B3022
Nylon 3/4 Inch Diameter	B3039
½ "X 34" Oil Gallery Brush	B3045

#### Set Of 6 Brushes

B3025



## Cylinder Washing Brushes

Nylon bristled brushes are designed to efficiently clean the cylinder walls after honing. Use with warm water and detergent.

DIA	PART #
3-1/2"	B3200
4.00"	B3202
4-1/2"	B3204
5.00"	B3206

## **Custom Diesel Brushes**

Cleaning brush for copper - Detroit Diesel For copper cleaning & prep work



## BRUSHES

## Feed line & Crank Hole Brushes

FOR ENGINE PREP

Size	Length	Steel #	Nylon #
3/16" x 2"	7"	B21090	*
1/4" x 2"	10"	*	B3040

#### **Thread Cleaning Brushes**

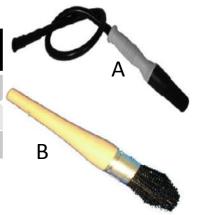
3-1/2" brush length 6-1/2"OAL



Dia x Wire Size	Part#
7/8′′ x .008	B3014S
1-1/2" x .010	B3013S

## **Miscellaneous Parts Cleaning Brushes**

Style	Overall length	Bristle length	Part #	Description
А			B3320	Flow Thru Parts brush
В	10"	2-3/4	B3062	Nylon Parts Brush



## **Port & Polish Brushes**

X-BUFFS (Box Of Ten)

DIA	2-PLY FINISH	PART #
3⁄4 ''	MEDIUM	2720
1"	MEDIUM	2722
1-1/2"	MEDIUM	2724
	<b>3-PLY HEAVY DUTY</b>	
1-1/2	MEDIUM	2726
1-1/2	VERY FINE	2727

### **Port Brushes**

	4 " X 1/4 INCH	B3093
	4 " X 3/8 INCH	B3094
-		4 double to the second s
		Hymnes R. A





#### **Tight Area End Brushes**

6 ″ X 1/4 ″	B3090
6" X 3/8"	B3091

10

## CARTRIDGE ROLLS

Straight Cartridge Rolls 1/8" hole Box of 50

Dia / Length	Grit	Part #	
¼" x 1-1/2"	40	2602	( )
¼" x 1-1/2"	80	2606	it ment
¼‴ x 1-1/2″	120	2607	
3/8" x 1-1/2"	40	2613	
3/8" X 1-1/2"	60	2614	1
3/8" X 1-1/2"	80	2615	
3/8" X 1-1/2"	120	2616	
½′′′ X 1-1/2′′	60	2619	
3/4 " X 1-1/2"	40	2678	
3 / 4 " X 1-1/2"	80	2679	

#### Full Taper Spiral Cartridge Rolls 1/8" hole Box of 50

Dia / Length	Grit	Part #	
3/8" x 1-1/2"	120	2736	
1⁄2″ X 1-1/2″	80	2589	
5/8" X 1"	80	2688	
5/8" X 1-1/2"	40	2685	
5/8" X 1-1/2"	80	2685	
			2.4

#### Mandrels ¼" Shank For 1/8" Hole Cartridge Rolls

Use on	OAL	PILOT LENGHT	PART #
1" Roll	6"	3⁄4"	2751L
1" roll	2-1/2"	3⁄4''	2751
1-1/2" roll	6"	1"	2713L
1-1/2" roll	2-3/4"	1"	2713
2" roll	3-1/4"	1-1/2"	2712

#### Mounted Flap Wheel 1" Abrasive Length Straight shank

Dia	Grit	Part #
1"	120	2592
1-1/2"	80	2663



#### Half Taper Spiral Cartridge Rolls 1/8" hole Box of 50

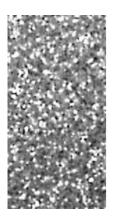
Dia / Length	Grit	Part #
3/8" X 1"	80	2683
3/8" X 1-1/2"	40	2741
3/8" X 1-1/2"	80	2742
3/8" X 1-1/2"	120	2743
½"X 1-1/2"	80	2746
5/8" X 1-1/2"	40	2747
5/8" X 1-1/2"	80	2684

Mounted Flap Wheel 1" Abrasive Length 1/4"-20 Threaded Shank.

Dia	Grit	Part #
1"	120	2748



## **CLEANING PRODUCTS**



#### **Glass beads**

For all metals, leaves a clean surface. 50 lb. pail of Glass Bead cleaning media, SAE - Standard, #60-140 Screen. **# 7017**  Glass bead gun Large Machine Style Glass Bead Gun fits most large glass bead machines: Zero, Empire, Winona V.N., Blast-It-All, etc. # GB200



**A** 

GLASS BEAD GUN REPAIR KIT # GB230 GLASS BEAD GUN NOZZLE # GB229

#### GLASS BEAD GLOVES NEW, IMPROVED !

	PART #	PKG. DESCRIPITION	OVERALL LENGTH	PORT HOLE CIRCUM.	PORT HOLE DIAMETER
	4779	PAIR	23"	19"	6"
40	4781	PAIR	26"	22"	7"
	4782S	PAIR	30"	22"	7"
	4783	PAIR	26"	25"	8"
7 2	4711	PAIR / EXTRA LEFT	30"	25"	8"
1.	4784	PAIR	30	28"	9"
114	4786	PAIR	30"	25"	10"
	4789	PAIR	30"	41"	13"

Fully embossed / Rough hand, textured to provide a firm grip while cleaning parts. Gloves are cotton lined, finely tailored, with finished seamed cuffs, and designed to fit the following cabinets: ABS, Aero, Clean-Peen, Econoline, Empire, Goff, Kelco, K.I., Median Blast, Pauli & Griffin, Snap-On, Trinco, Universal, Winona V.N., Zero, and others.

### **PROTECTIVE APRON**



28"W x 36"L Cotton Denim Apron. 100% heavy duty cotton denim with three 30"L grommet ties at neck and waist. Machine washable. Bib pocket at chest includes pencil sleeve. Hip pockets are roomy; ideal for small accessories.

# 4715

#### Head & Crankshaft Bags

Measures 10 " x 8" x 36" To fit most cylinder heads and crank shafts, Clear Virgin Poly Plastic 3 mil Thick With imprint area for you to mark part # Roll of 100



## **CLEANING PRODUCTS**

#### Hot tank Gloves 4700

Pair of Hot Tank Gloves. Alkalin and oil resistant, lined for heat protection, **mid-forearm gaun style.** Neoprene coated.



#### Hot tank Gloves 4704

Pair of Hot Tank Gloves. Alkaline and oil resistant, lined for heat protection, **shoulderlength style.** Neoprene coated.





#### 1 Piece basket 4739

9" Diameter x 8-1/4" Long basket. A light weight steel all galvanized basket which is impervious to solvents. **Not for use with strong alkaline or caustic cleaners**. Comes complete with clips, lid, and handle.

## PROTECTIVE APRON

35"W x 45"L PVC/Nylon Apron. The ultimate in heavy duty protection. The ideal apron for the engine builder. Apron is puncture, acid, and caustic resistant. # 4714N



#### Bucket / lifter cleaning basket BLC-01

Keeps lifters organized and clean. Sixteen compartments keep lifters in order during cleaning. Heavy duty latch keeps lid closed. Perforated basket allows flow to all lifters. Remove divider to clean other parts.



#### 2 Piece basket 4738

9" Diameter x 16" Long basket. A light weight steel all galvanized basket which is impervious to solvents. **Not for use with strong alkaline or caustic cleaners**. Although it has two halves for easy filling, it assembles quickly into a 9" Diameter x 16" long enclosed basket.





## 2 Piece basket 4738M

4-1/4" Diameter x 6-3/4" Long Medium Cleaning Basket. Durable wire mesh basket with snap lock lid.



#### 4736 Keeper Cleaner holder

Clean keepers and small parts in dip cans and parts cleaners. 1/4" holes in top and bottom allows solvent to clean parts. Made of PVC, impervious to solvents.

## **ENGINE TOOLS**

#### 84000

#### H.D. Cylinder Ridge Reamer

Tungsten carbide cutters remove ridges from top of cylinders. A must before replacing piston rings. For use on 3" - 5" (77mm - 127mm) cylinder diameters. Smooth cutting is assured by fine thread feeding. Changing from one cylinder to another without readjusting is easy with the three position spring loaded cutter.



#### 4297

#### **Manual Piston Ring Filer**

Manual piston ring filer enables you to assure proper piston ring end gap! Position piston ring against dowel pins and crank handle to turn filing wheel. Grind and check gap with feeler gauge to meet OE specifications.





#### 4213A 9 Band Ring Compressor Kit

Ring Compressor Kit includes everything you need to allow a very fine adjustment of the band. Kit includes 9 bands covering from 2-1/8" to 4-3/8" plus pliers



Part # 100-9942 ARP Billet Style Stretch Bolt Gauge





4300M Metric Dowel Puller Kit (9 Pc. Kit)



#### **Dead Blow Piston Installation Hammer**

For Piston Installation. No marks, no sparks, complete protection and safety. Inner core is heat treated steel welded together and filled with just the right amount of steel shot for a sustained impact. The outer shell is made of trucothane (custom formulated urethane) which eliminates mushrooming and is cut resistant. Handle is textured and flanged for a sure grip. A tool you'll have for years !

#### Shop Grade Ring Compressors

Compressor band takes all rings at once. Selflocking ratchet pawl prevents early release.

Description	Part #	-
2-1/8" to 5"	4206	
3-1/2" to 7"	4207	
3-1/2 " to 7" Truck & Tractor	4208	

#### 360 Degree Polished Aluminium Universal Head Holder Part # 4271

Professional Grade Polished Aluminium Head Holder can be used with import and domestic heads. Stand allows heads to be rotated 360 Degrees. Slip resistant neoprene coated rails hold head in position and provide protection. Use with cams and cranks while measuring or magnafluxing. Can be mounted for increased stability



## **ENGINE TOOLS**

## Valve Lapping Tools

#### Part # 4226

3/4" & 1-5/16" Cups, Made of Hardwood, Economy-style Valve Lapping Tool.

## Part # 4481

1-1/8" & 1-3/8" Cups, Made of Thick Hardwood, Medium-style Valve Lapping Tool

## Part # VLS001

The H.D. Power-Grip Valve Lapping Tool includes a Spring Loaded Plunger that accepts 3 sizes of suction cup 34" 1" 1 14 "

## Valve Spring Compressors

#### Part # 4450D

Duplex Can (2 oz. of 120 Grit & 2 oz. of 280 Grit) of Lapping Compound - 4 oz. Container.



#### Part # 4260N Premium Air Operated Valve Spring Compressor

#### Part # 4275 Overhead Valve Spring Compressor

The new sleek design fits more applications than other valve spring compressors on the market !

New fast operating shop grade air powered valve spring compressor handles most types of valves springs including racing springs dual stage pneumatic controls operate the adjustable length ram optional spring shoes rebuild kit are available upon request.

#### Includes:

Small straight jaws for 7/8" to 1 7/8" diameters Medium offset jaws for 1" to 2" diameters

#### Part # 4362

#### Adjustable HD Screw-In Stud Remover



Removes studs up to 1/2". Remove or install right and left-hand studs with ease - 1/2" square drive for hand tools or pneumatic impact tools. Flush mount jaws and tapered outer body lets you get between studs with as little as 3/4" clearance. Precision machined and hardened jaws for long life, no extra parts that are prone to breakage with repeated use.

Part # 4362J Repl. Jaw Set for Screw-In Stud Remover





Part # 4608 Universal Valve Stem Seal Removal Pliers



Remove seals on most OHC engines, including 4-valve cylinder heads that have a very narrow access to the seal. Pliers reach around valve stem for easy removal. Serrated tip removes OE or aftermarket seals.

## **ENGINE TOOLS**

#### **Chamfering Cone and** Mandrel

Aluminum Oxide (60 Grit) 45 Degree Chamfering Cone. Use with 45 Degree Chamfering Cone Mandrel. Use to chamfer rough edges on cylinder after boring. Allows easier installation of pistons. Helps prevent piston ring damage. Use with portable drill.

#### # A49 Chamfering

Cone



#### # A50 **Chamfering Cone** Mandrel 5" Base x 1" top 1/2" shank

**Fluorescent Magnetic Powder** (1 Lb.)

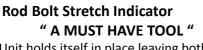
#11231



# V200

#### **Tube Grip Dispensing Tool**

The Tube Grip provides a mechanical advantage which offers several important benefit compared to squeezing a tube b hand. Creates 10 times more pressure. Squeezes 35% more material out of the tube for a total of 96%. Eliminates most clean-up. Increases precision in application.



Unit holds itself in place leaving both hands free to torque bolt properly. Instructions and Rod Bolt Stretch recommendations included # KK714

#### **Diamond Dresser**

7/16" x 3", 7/16"-20NF Thread, 3/4" Screw Head Diamond Dresser. Silver Seal offers a great selection of diamond dressers to fit your machine. All diamonds are thoroughly inspected to meet our quality control standards, insuring a high caliber diamond dresser at a competitive price.

#### **Ford Fuel Pump Eccentric Kit**



# 6557 Ford Fuel Pump Eccentric Kit SB & BB 255/302/351M/351W/400M/429/460

# 80697 Suits Kwik-Way SV CV VS

See Page 113 Of The Silver Seal Cat For More Applications

#### **Flywheel Grinding Coolant**

1 Quart of Flywheel Grinding Coolant. A concentrated synthetic blend formulated for use in all types of flywheel grinders. Nitrite-free. Also works well as a rust inhibitor that provides up to 30 days indoor storage "Rust Protection" at a concentration as low as 3%. Recommended Dilution Ratio - 30:1 Mix Concentrate to Water. 1 Quart makes 7.5 Gallons. # 4504

#### **Original Magne test Powder** (Yellow, 1 Lb.)

1 Lb. Yellow Magne test Iron Performance Powder is manufactured and blended right in our own facility for the highest quality crack detection powder available on the market today.

# 10019

#### Can't See What You Need ? Please Refer To The Sliver Seal Catalog For More Shop Tools And Workshop **Supplies**

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#### Hylomar<sup>®</sup> M

The original and genuine non-setting gasket and jointing compound specified by OEM's around the world. Manufactured under licence from Rolls-Royce Dichloromethane free Wide operating temperature range (-50 to +250°C) Fuel resistant

Pack sizes – 40ml tube (blister card), 80ml tube (carton), 200ml aerosol, 250ml brush-top tin

YLOMAN

#### PL32 AEROGRADE

The original non-setting gasket & jointing compound approved by Rolls-Royce and NATO. 100gm Tube

Part # HYL 100

## Hylo<sup>®</sup>Clean

HYLO<sup>®</sup>CLEAN is a specially blended cleaning fluid that is highly effective at removing used Hylomar jointing compound from disassembled joint surfaces. The unique mix of solvents also make it perfect for cleaning and degreasing surfaces prior to use with any of Hylomar's range of adhesives and sealants. HYLO<sup>®</sup>CLEAN is also very effective at removing uncured anaerobic, uncured silicone and uncured epoxy products. HYLO<sup>®</sup>CLEAN can be used for:

Removing Hylomar M, Hylomar Universal Blue, Hylomar AF and Hylomar Aerograde, uncured HYLO<sup>®</sup>GRIP anaerobic products, uncured HYLO<sup>®</sup>BOND epoxy and acrylic adhesives and Hylotyte<sup>®</sup> Red Degreasing metal components – will remove most oils, lubricating fluids, metal cuttings and dirt from any metal surface

HYLO<sup>®</sup>CLEAN does not leave a residue and evaporates quickly after application

#### Pack sizes – 400ml aerosol



### Hylotyte<sup>®</sup> Red 100

PART NUMBER # HYLOCLEAN

Hylotyte<sup>®</sup> Red 100 is a synthetic, semi-hardening jointing compound that has excellent gap filling properties. The product is resistant to a wide range of fluids, especially water (including salt water and steam), anti-freeze, and synthetic oils. Highly resistant to steam and hot water
Based on new synthetic polymer technology
Forms an instant seal
Heat activated curing system
Excellent resistance to automotive fluids
Improved gap filling – useable on rough machined and pitted surfaces
Inhibits galvanic corrosion between dissimilar metals
Methylene chloride free
Pack sizes – 40ml tube (blister card) & 80ml tube (carton)
40ml Tube Part # HYL40R





#### Cylinder Head Dowell Kit Part # CHDK

Head Dowel Kits now available. Tired of looking for missing dowels? This kit has just about every head dowel you will need!



#### Valve Guide Punch Kit Part # PGPK

Premier's valve guide punch kit is designed for installing and removing valve guides. Made out of quality heat treated tool steel these punches will go the distance. Kit includes four different sized punches to suit valve guide ID's from 5.5mm to 9mm and packaged in a handy steel powder coated kit box.

#### Valve Seat Insert Installation Kit Part # ITK1000

Premier's valve seat insert installation kit is just what you need for quick easy installation of valve seats. All parts are made from quality heat treated tool steel designed to take impact from the hardest of seats.

Simply choose the correct pilot for the valve guide to give correct alignment. Then choose the correct dolly to match the valve seat (4 double sided dolly's giving 8 options). Connect pilot and dolly to the handle and your ready to go. All parts fit neatly into Premier's tough steel powder coated kit box



#### Valve Stem Install Kit Part # VSSIK



Premier's valve stem seal installation kit is a must for every head repair workshop. Kit includes 8 handles and 11 pilots with a combination to match every size valve stem seal for easy installation. Handle selection will depend on the outside diameter of the seal (each handle has a different sized recessed hole at one end) and pilot selection will depend on inside diameter of seal. Simply screw the pilot into the recessed hole in handle and your ready to go.

Each handle has a replaceable nylon end to prevent damage. The complete kit fits neatly into Premier's metal powder coated box.

## Also Available .....

Premier Valve Guides Welch Plugs Valve seat Inserts Sump Plugs Sump Plug Washers Bronze Valve Guide Liners KV Parts





## Sump Plug Kits & Sump Plug Washer Kits

	and the	and a second	SUMP PLUG KIT	KIT CONTENTS
****	****	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	PSPK1	Sump plug & Washer kit ( standard )
- CONTRACT	Han 2 1993	C C C C C C C	PSPK2	Sump plug & washer kit ( oversize )
LAN A	000	10 Martin	PSPK3	Sump plug kit ( standard- guide point - nylon washers )
PSPK1	PSPK2	PSPK3	PSPK4	Sump plug kit ( oversize – piggy back )
2 2 mm 2 2			PSPK5	Sump plug kit ( standard magnetic )
1000	1888	81	WASHER KIT	KIT CONTENTS
SER DOL	8.T	CROW P	PWK1	Washer kit (Various)
	P	CIE	PWK2	Washer kit ( Nylon - fibre )
PSPK4	PSP	PK5	PWK3	Washer Kit ( aluminium - nylon )
			PWK4	Washer kit (Fibre - Crush)

Please note that all sump plugs are available singly and all washers in packs of ten.

For more detailed listings please refer to Sump Plug Catalogue.

#### Please ask our staff for your copy

## **Bronze Guide Sleeves**

Premier phosphor bronze guide sleeves are manufactured in Australia to exacting standards & include a rolled lead chamfer for fast & easy installation.

The premier sleeve features a exclusive separation pattern of multiple oil dams in a staggered pattern across the width of the inside surface to prevent linear migration of oil to the combustion chamfer.

More importantly the unique staggered pattern of oil dams stores the oil and supplies the exact

amount of oil to the valve stem surface as it reciprocates with in the valve sleeve. The Premier bronze valve guide sleeves are suitable on aluminium and cast heads operating on petrol diesel or LPG.



PART #	O.D. x SIZE	Min Finished Guide I.D.
PL5.5MM	5.50MM X 63.00MM	BRONZE SLEEVE .216"
PL6MM	6.00MM X 63.00MM	BRONZE SLEEVE .236"
PL6.6MM	6.60MM X 63.00MM	BRONZE SLEEVE .259"
PL7MM	7.00MM X 63.00MM	BRONZE SLEEVE .278"
PL7.92	5/16" X 2.500"	BRONZE SLEEVE .310"
PL8MM	8.00MM X 63.00MM	BRONZE SLEEVE .315"
PL8.1MM	8.10MM X 63.00MM	BRONZE SLEEVE .318"
PL11/32	11/32" X 2.750"	BRONZE SLEEVE .343"
PL9MM	9.00MM X 70.00MM	BRONZE SLEEVE .354"
PL11/32 +15	11/32'' + 015 X 2.750	BRONZE SLEEVE .357"
PL11/32-004	11/32"004 X 2.750	BRONZE SLEEVE .339"



# Welch Plugs And Kits



Nason Engine Parts Stock A Large Range Of Welch Plugs In Brass , Steel And Stainless Steel

Our Cup And Dome Welch Plugs Are Available In Packs Of Ten

In Imperial And Metric Sizes

Our Range Start As Small As 11/16" Up To 2-9/64" 8mm Up To 67mm

As Well As Packet's Of Welch Plugs Nason Engine Parts Have A Large Range Of Complete Kits

Suiting the Most Popular Engine's, So You Will Never Be Caught Short.

For A Full List Of Sizes and kits Available Please Follow speak to our staff or follow This Link To

Premier Engine Component's Web Site.

http://www.premiermachinery.com.au/product/welch-plugs

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## **Stretch Belt Fitting Tools**

#### For use on Belt 4PK805SF

#91031



Subaru Forester S3 2.5L 4 Cyl EJ25 Include Turbo 2008-On Subaru Forester SH 2.5L 4 Cyl EJ255 193kw 16v DOHC 2011-On Subaru Forester SH 2.5L 4 Cyl EJ255 169kw 16v DOHC Turbo 2008-13 Subaru Impreza G3 2.0L 4 Cyl EJ25 DOHC 2007-On Subaru Impreza G3 2.5L 4 Cyl EJ25 DOHC Turbo 2007-On Subaru Impreza 2.0L 4 Cyl EJ204 110kw 16v DOHC 2007-11 Subaru Impreza WRX 2.5L 4 Cyl EJ255 169kw 16v DOHC VVT 2007-On Subaru Impreza WRX 2.5L 4 Cyl EJ257 221kw 16v DOHC VVT Turbo 2008-14 Subaru Outback 5Th Gen 2.5L 4 Cyl EJ25 DOHC 2009-On

## # SFT001

# For Belts 6PK1090SF 4PK0917SF 5PK0705SF 5PK0716SF 5PK692SF

Citroen C4 1.6L 4 Cyl 16v DOHC Turbo Diesel DV6ATED4 2005-07 Fiat Stilo 1.6L 4 Cyl 16v DOHC EFI 182B6000 2002-04 Ford Focus LS 2.0L 4 Cyl 16v DOHC MPFI 2.0 2006-07 Ford Focus LS 2.0L 4 Cyl 16v DOHC EFI GCD 2005-07 Ford Focus LT 2.0L 4 Cyl 16v DOHC EFI AOD 2007-09 Ford Focus LT 2.0L 4 Cyl 16v DOHC EFI CJB 2005-09 Mazda 3 2.0L 4 Cyl 16v DOHC EFI LFDE 2003-07 Peugeot 307 1.6L 4 Cyl 16v DOHC Turbo Diesel DV6TED4 2001-08





## # SFT002

#### For Belt 6PK1019SF

Ford Fiesta WP 1.6L 4 Cyl 16v DOHC EFI FYJ 2004-07 Alt W/AC Ford Fiesta WS WT 1.6L 4 Cyl HXJA 16V DOHC 2009-On Ford Focus LR 1.6L 4 Cyl 16v DOHC EFI FYJ 2000-05 Alt W/AC

# SFT003

#### For Belt 5PK692SF

Ford Fiesta WP 1.6L 4 Cyl 16v DOHC EFI FYJ 2004-07 Ford Focus LR 1.6L 4 Cyl 16v DOHC EFI FYJ 2000-05



## STRETCH BELT FITTING TOOL'S



Part # OPTI-MTA



## FOR THE SAFE AND PROFESSIONAL INSTALLATION OF ELASTIC EPK RIBBED BELTS

The next evolution in modern drive belting has now reached the garages: elastic belting that does not require any tensioning device. These belts are available to the free market under the name of Optibelt EPK ribbed belts. It is essential to mount the ancillary unit belts safely on the belt pulleys – with ease and with out damage – in order to avoid a damaging of the sensitive tensile reinforcement. If it were damaged, the belt would not be capable of maintaining the tension permanently. In this case, a troublesome and cost incurring premature belt failure would be due. With the Optibelt MT-A, you are provided with a universal tool which can actually replace a multitude of expensive specialised tools of vehicle manufacturers. The high quality tool is characterised by its resilient material and easy handling. Thus, belts can be mounted quickly and in a professional way. Everything you need besides the Optibelt MT-A is an Optibelt EPK ribbed belt and a screw or socket wrench that helps you turn the drive pulley manually. The Optibelt MT-A comes in a sturdy plastic box including instructions and a tool for the demounting of the belts. Due to its specialised operating mode, the tool is applicable for various types of vehicles and is therefore designed for long-term use. We recommend the acquisition of the Optibelt MT-A for every garage that wants and needs to be prepared for the new generation of belting and its special requirements for mounting.

# FOR THE SAFE AND PROFESSIONAL INSTALLATION OF ELASTIC V RIBED BELTS

It is essential that elastic V-ribbed belts are fitted to belt pulleys safely and without damaging them. Damaging or overstretching the sensitive tensile reinforcement must be prevented at all costs. The Optibelt MT-A II mounting tool enables the generator belt to be changed easily and professionally. The special tool for certain Ford and Volvo engines is needed since the belt slips off the water pump pulley when the MT-A tool is used.

The MT-A tool is required for the second belt that drives either the servo pump or the air conditioning compressor, depending on the vehicle.

The MT-A II comes in a sturdy plastic box with instructions for easy handling.



Part # OPTI-MTA 11

## The "Original" Radiator Leak stopper (Hanging Display, 24 Tubes)

24 Tubes, Hanging Display - Leak Stopper is a metallic sealer with a carrying agent that stays in suspension until carried to the leaking area. Metallic particles seal leaks when exposed to air. Ten minutes of engine operation completes the sealing cycle. A profitable year-round seller. Trusted by Millions for Decades!

Part # **HU24** 



Part # 1008 DYNAGRIP METALLIC SEAL-TITE ( FORMALLY CARGO SEAL-UP )

# FAMOUS TOLEDO EXCELLENCE BY DESIGN

304723 **b**iesel

**TIMING TOOL KIT** Suitable for 2.0L Z20S1 SOHC 16V turbo diesel engine applications



304709



Suitable for popular 1.4L to 6.0L (4,6,V6,V8 & V12 ) Petrol and 2.1L to 3.2L (4,5,6 & v6 ) diesel engine applications

HOLDEN		304723
CAPTIVE	2.0L(Z20S1)	2007-2012
CRUZE	2.0L(Z20S1)	2009-2013
EPICA	2.0L(Z20S1)	2008-2011

304710 Petrol

**TIMING TOOL KIT** Suitable for 1.8L Z18XER DOHC 16V petrol engine applications

. For the locking & alignment of the camshafts , crankshafts & tensioner during the removal & installation of the engine timing belt & other engine servicing & repairs.

HOLDEN		304710
Astra	1.8L (Z18XER)	2007-2010
Viva	1.8L (X18XE)	2005-2010



## 304732 Petrol

Vito



1999-2012

#### **CAMSHAFT ALIGNMENT TOOL**

Suitable for 3.6L (V6) DOHC 24V Petrol engine applications

2.1L-2.2L

For Locking of the camshafts during engine servicing and repairs.

### NOTE: Not suitable for SIDI engines

HOLDEN		304732
Captiva (CG)	3.2 (LU1)	2006-2011
Commodore (VZ,VE)	3.6(LEO,LY7)	2004-2009
Rodeo ( RA )	3.6L	2005-2008
Statesman	3.6 ( LY7)	2004-2009









Suitable for popular 1.4L – 2.0L petrol & diesel application





**TIMING TOOL KIT** Suitable for popular 1.5L – 2.5L DOHC 16V petrol application

AUDI		304725
A3	1.6L	1997 – 2003
A3 ( Diesel )	2.0L ( BMN )	2006 – 2007
VOLKSWAGEN		
Beetle, Bora, Caddy, Golf , Passat	1.6L- 2.0L	1998 – 2012
Caddy , EOS , Golf, Jetta , Passat , Polo ( Diesel )	1.4L- 2.0L	2004-2012
Transporter	2.0L ( AAC )	1992 - 2004

FORD		304730
Fiesta (WQ)	2.0L	2007-2008
Focus (LR LV )	1.8L-2.0L	2002-2011
Mondeo( HA-HE)	2.0L	1995-2007
Mondeo (MA-MC )	2.3L	2007-2012
MAZDA		
CX-7	2.5L	2009-2012
Mazda 2 (DE)	1.5L	2007-2012
Mazda 3	2.0L-2.5L	2004-2012
Mazda 6	2.0L,2.3L 2.5L	2002-2012
Tribute	2.3L	2004-2008



## 304725 Detrol

#### TIMING TOOL KIT

Suitable for 3.0L and 3.6L V6 SIDI DOHC 24V engines For locking of the Camshafts during engine servicing and repairs.

### NOTE: Suitable for SIDI engines

HOLDEN		304725
Captiva (CG)	3.2 ( LF1 )	2011-2012
Commodore (VE)	3.0(LF1)	2009-2012
Commodore (VE )	3.6L ( LLT )	2009-2012
Statesman ( WM )	3.6 ( LLT )	2009-2012

**TOLEDO** do a extensive range of timing tools consisting of uniquely designed engine timing and locking tool kits required for the servicing & repairs of modern passenger vehicle engines for the Australian and NEW ZEALAND Vehicle car market. Each kit has been designed to

provide maximum market coverage for petrol & or diesel applications in the servicing of timing belts, timing chains, gears & other engine repairs.

The range has been developed for use within original manufacturers service specifications. As the timing tool kit must be compatible with the vehicle application, Always refer to the manufacturers service notes or bulletins to ensure correct servicing instructions.

**Note:** Incorrect tool use during repairs can lead to serious engine damage. TOLEDO recommends that repairs be carried out by a trained professional.

#### PLEASE REFER TO TOLEDO CATALOUGE FOR FURTHER DETAILS ON THEIR FULL RANGE OF KITS OR ASK OUR NASON STAFF



## FLEX HONES



All flex-hones tools produce a conditioned surface finish. These unique hones use a low temperature low pressure abrading system that produces a clean, long wearing surface .Designed to create a crosshatched surface pattern for oil retention. The silicone carbide hones are attached to flexible nylon stems that allow the hones to float, thereby assuring self alignment to bore. They produce a soft cutting action. Use with 10-30wt. Motor oil or honing oil (applied sparingly to bore wall ) Operate hone for 10-45 Seconds . Repeat until desired surface finish is achieved.

*Flex-Hones are supplied in silicone carbide as standard.* 

#### SILICONE CARBIDE FLEX HONE FOR FINISHING

Low carbon steel Stainless steel Cast iron Aluminium Bronze

#### **ALUMINUM-OXIDE FLEX HONE** FOR FINISHING

Alumium Brass Bronze Copper

## **Aluminum Oxide**

SIZE	MM	OAL	PART #
2.1/4"	57.2	8"	4101NC
2.1/2"	63.5	8"	4103NC
3"	76.2	8"	4106NC

#### **JOURNAL BORE FLEX-HONES**

Journal Bore Flex-Hone for Cam Bearings

(ORDER HONE ONE SIZE LARGER THAN BORE SIZE).

These specially designed hones allow you to deburr and remove material using a low temperature abrading process. This provides a superb journal surface for both bearing insert or aluminium journal. Just the right finishing touch for a free running cam shaft. Cam Bearing Flex-Hones include a

threaded pipe nipple adaptor for an extension Rod which allows you to reach each journal within the entire length of the cylinder head and engine block.

## 240 GRIT

HONE SIZE	SIZE METRIC	PART #
13/64"	5MM	4173
1/4"	6.35MM	4160
9/32"	7MM	4161
5/16"	8MM	4162
11/32	9MM	4163

#### **Cam Bearing 180 GRIT**

	100 0111		_	58 A.S	U.H.C Ca	am
Hone Size	Metric Size	Part #	-	1	<b>Journal B</b> 80 Grit New N	Material
2"	51MM	4155	States and	TURN	For OHC Bear Aluminium F	•
2-1/4"	57MM	4156	Š.	Hone	Metric	Part #
2-1/2"	64MM	4157		Size	Size	
Devel	# 4450	33		1-1/8"	29MM	QBH100
	# 4159 xtension	20	a with	1-1/4"	32MM	QBH101
	For Use			1-3/8"	35MM	QBH102
	All Cam ing Flex			1-1/2"	38MM	QBH103
	ones			1-5/8"	41MM	QBH104
	25			1-3/4"	45MM	QBH105
		,				

Valve Guide

## Lifter bore

**180 GRIT** 

HONE SIZE	SIZE METRIC	PART #
5/8"	16MM	4121
3⁄4''	19MM	4123
7/8"	22MM	4124
1"	25.4MM	4125
1-1/8"	29MM	4126

33

## **FLEX HONES**

## Honing oil

A great economical clear honing oil for all machines and general machine shop use , Easy to tell when oil is dirty and needs changing a straight cut light viscosity general purpose honing oil with no additives.



**General Purpose** 

Honing oil

85005 85055

(Indent only)

## **Small Engine Cylinders**

Standard Duty 8" Long

	HONE SIZE	SIZE METRIC	180 GRIT	240 GRIT	600 GRIT
	1"	25.4MM	4125		
and	1-3/4"	44.45MM	4132	4132240	
	2"	51MM	4100		
	2-1/4"	57MM	4101		4101600
	2-1/2"	64MM	4102		4102600
5 Gallons	2-3/4"	70mm		4103240	
55 Gallons	3"	76MM	4104		

# Block Cylinders Standard Duty 13-1/2" long

/	HONE SIZE	SIZE METRIC	BORE RANGE	120 GRIT PART #	240 GRIT PART #	320 GRIT PART #
An	3-1/4"	83MM	3.00''- 3.125''			4105320
Alton	3-1/2"	89MM	3.125''- 3.50''	4106	4106240	4106320
	3-3/4"	95MM	3.50''- 3.750''	4107		4107320
	4-1/8"	105MM	3.750''- 4.125''	4108		4108320
799	4-5/8"	116MM	4.125''- 4.625''	4109		4109320

#### **Block Cylinders & Liners** Heavy Duty

		neavy Dut	·y	
HONE SIZE	SIZE METRIC	BORE RANGE	120 GRIT PART #	240 GRIT PART #
3-1/2"	89MM	3.00''-3.50''	4112	
3-3/4"	95MM	3.25"-3.75"		4178240
4"	101MM	3.50''-4.00''		4113240
4-1/4"	108MM	3.75"-4.25"		4172240
4-1/2"	114MM	4.00''-4.50''	4114	4114240
5"	127MM	4.50''-5.00''		
5-1/2"	140MM	5.00''-5.50'		
6"	152MM	5.50''-6.00''	SIZE	SOL
6-1/2"	165MM	6.00''-6.50''	IVD	S OVER 4.50 ENT ONLY ASK US 1
7"	178MM	6.50''-7.00''	557	ASKUNLY
7-1/2"	190MM	7.00-7.560"		US !





#### VHT Brake, Caliper, Drum and Rotor Paint has been specifically

designed for the custom detailing of brake components. It is heat resistant to 900°F (482°C) and will not chip, crack, fade or rust even under extremes of operation or road and weather conditions. It is easy to apply, dries quickly, and is remarkably resistant. Careful preparation is essential. Brake fluids are often very difficult to remove; VHT Caliper Cleaner (SP700) is ideal for this task.

#### Colours available:

SP700	Cleaner	SP733	Real Orange	SP736	Gold
SP730	Clear	SP734	Gloss Black	SP738	Bright Yellow
SP731	Racing Red	SP735	Cast Aluminiur	n SP739	Satin Black
SP732	Bright Blue				



**VHT Wheel Paint** provides a great finish and real protection for all standard and custom wheels. Even on highways, wheels take a beating. Salt, sand, brake dust and rocks severely damage the appearance and protection of the wheel surface. This unique product resists chipping, cracking and fading, while protecting the wheel surface from oxidation, and is available in six popular colours plus clear coat.

#### **Colours available:**

SP181	Aluminium	SP184	Clear Coat	SP187	Gloss Black
SP183	Satin Black	SP186	Rally Silver	SP189	Graphite



**VHT Wrinkle Plus** combines strong colours with a deep rich texture for a custom look. It is temperature resistant to 350°F (176°C) and is ideal for adding a touch of personal styling to almost any metal surface. VHT Wrinkle Plus resists colour fading, grease, degreasers and severe weather conditions. This tough durable finish is extremely resistant to rust, corrosion, chipping and cracking.

#### Colours available:

SP201 Black SP204 Red	SP201	Black	SP204	Red
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**VHT Chrome Plus** is a unique quick drying formulation specifically created for application on metal, glass, wood or sealed plaster surfaces. This non-tarnishing epoxy finish has outstanding brilliance and corrosion resistance. VHT Chrome Plus is easy to use and dries in minutes. Excellent for touch-up, refinishing and decorative applications. Warning: Do not use any clear coat finish over these products.

Colours available: SP5251 Chrome





**VHT Penetrating Colour Dye** for vinyl and carpeting is a one-step process that restores or changes the colour of any vinyl upholstery, seats and trim, or the "short nap" carpeting found in today's cars, boats and watercraft. It is ideal for use on stiff or pliable vinyl, simulated leather or plastic. VHT Penetrating Colour Dye is not a paint but a true dye which permanently changes the colour of the substrate. It is extremely resistant to cracking or fading. Careful preparation is essential and all traces of dirt, silicone products, vinyl and rubber protectants, oils and greases must be removed. Incomplete preparation will not produce a satisfactory result. Warning: It is not suitable for use on cloth or fabrics.

#### **Colours available:**

SP941	Gloss Jet Black	SP949	White Satin
SP942	Black Satin	SP950	Dark Blue Satin
SP943	White Satin	SP953	Light Grey Satin
SP944	Buckskin Tan Satin	SP954	Charcoal Grey Satin
SP946	Silver Satin	SP961	Desert Sand
		SP962	Red



**VHT Quick Coat Enamel** is a premium quality coating which provides extra hide and durability for interior or exterior applications. This tough and durable coating prevents rust and corrosion on properly prepared surfaces, is fast drying, lead free and ozone safe. VHT Quick-Coat Enamel provides a rich weather resistant gloss finish to wood, metal, sealed plaster and masonry surfaces.

#### **Colours available:**

SP501	Fire Red	SP508	Bright Yellow	SP515	Clear
SP503	Bright Orange	SP509	Gloss White	SP525	Silver Chrome
SP504	Gloss Black	SP510	Flat Black	SP527	Satin Black
SP505	Ocean Blue	SP512	Forest Green	SP551	Dark Metallic Grey
SP507	Bright Aluminiu	um		SP513	Machinery Grey



**VHT Prime Coat** is an excellent foundation for any enamel, epoxy, acrylic or synthetic lacquer. It provides a tough, air dry base coat with excellent adhesion to intermediate and top coatings. VHT Prime Coat is specially formulated to fill scratches or pin holes caused by sanding or body fillers to form a strong corrosion barrier. It is a mult-purpose product, and can be used on metal, fibreglass, masonry, wood and most plastic surfaces. It is ideal for automotive, marine, aviation, home, farm and industrial use.

#### **Colours available:**

SP301	White	SP303	Red Oxide	SP305	Black
SP302	Dark Grey	SP304	Light Grey	SP306	Zinc Chromate





**VHT Flameproof** Coating will renew and extend the life of any surface exposed to extremely high temperatures. This unique coating is a matte finish, ceramic base silicone widely used by the automotive industry on exhaust systems and the aerospace industry for jet engines, re-entry vehicles, the Stealth fighter, B-2 bomber and other high temperature applications.

**VHT Flameproof** Coating will withstand temperatures up to 1500°F (815°C) and is ideal for use on boilers, hot water pipes, exhaust systems, franklin stoves, heaters, barbecues, furnaces or wherever an extreme temperature coating is needed (\* indicates colours that may fade at 1200°F/648°C). VHT Flameproof Coating only attains its unique properties after correct curing (refer to the instructions on the can).

#### **Colours available:**

SP101	Flat White
SP102	Flat Black
SP104	Flat Grey
SP106	Flat Silver

SP108 SP109 SP110 SP114 \*Flat Yellow SP115 \*Flat Red SP117 \*Flat Blue SP118 \*Flat Orange Clear Flat Aluminium White Primer



**VHT Nu-cast Manifold Coating** is a unique formula developed to restore OEM parts to their original newly cast appearances.

VHT Nu-Cast 1500°F (815°C) Cast Iron Manifold Coating (SP998) has all of the performance qualities of standard VHT Flameproof Coatings.

Colour available: SP998 Grey



**VHT Epoxy Paint** is a one-step epoxy ester resin which does not require the use of a primer. It has been formulated to give the appearance and durability of a baked-on finish. It provides a porcelainlike finish that is chemical, corrosion, rust and salt resistant.

Colours available:		
SP670	Gloss Black	
SP671	Satin Black	

#### VHT Adhesive Promoter SP440

is a quick drying clear primer formulated to improve paint adhesion to all automotive surfaces. This formula creates an added bond on problem surfaces. Ideal for use on plastics, vinyls, chrome, galvanised bare and painted metal, aluminium and fibreglass.





accents the latest automotive styling and matches original factory equipment. This satin black urethane coating is extremely flexible, yet resists chipping and fading. The easy to use spray application creates a tough durable finish with excellent mark and scratch resistance.



# VHT Self-Etching Primer SP307

This product should be used as the first step in priming bare metal, aluminium and fibreglass. It is corrosion resistant, provides maximum adhesion and is fast drying.





VHT 550°F (287°C) Engine Enamels are available in a wide range of colours, including exact match factory colours. All colours have excellent durability and superior heat and solvent resistance. They are specially formulated to withstand corrosion, rust, salt spray, strong solvents and additives of

today's gasoline blends and degreasers. VHT 550°F (287°C) Engine Enamels are a unique blend of urethane resins which produce a tough and long-lasting finish for engines, engine accessories or wherever a tough durable heat or chemical resistant finish is needed. Ideal for use on engines, heat registers, hot pipes, farm and garden equipment, boats, motorcycles and watercraft. **Colours available:** 

SP119	Holden Orange	SP130	Flat Black	SP153	Old Ford Blue
SP1202	Holden Blue	SP131	Ford Green	SP154	Grabber Green
SP120	Chrysler Hemi-Orange	SP132	Universal Gold	SP155	Chrysler Red
SP121	Bright Red	SP134	Ford Light Blue	SP29	Motor Brite—Clear
SP122	Pontiac Blue	SP135	GM Blue	SP755	Ford Competition Blue
SP123	Chevy Orange	SP137	Ford Grey	SP760	Kermit Green
SP124	Gloss Black	SP138	New Ford Blue	SP756	Hot Pink
SP125	Ford Dark Blue	SP139	GM Satin Black		
SP126	Early Chrysler Blue	SP145	Clear		
SP127	Universal Aluminium	SP148	Light Grey Primer		
SP128	Gloss Yellow	SP151	Racing Green		
SP129	Gloss White	SP122	Ford Red		



**VHT Nu-Cast Engine Enamels** are unique formulas developed to restore OEM parts to their original newly cast appearances. These Cast Aluminium and Iron Grey coatings withstand temperatures to 500°F (287°C) and are extremely resistant to chemicals, salt, corrosion and rust. Colours available: SP995 Cast Aluminium

Cast Aluminium Cast Iron Grey



SP997

**VHT Metallic Engine Enamels** 343°C (650°F). These unique high temperature engine enamels are chemical resistant coatings. **Colours available:** 

SP401	Fire Red	SP403	Titanium Silver
SP402	Burnt Copper	SP404	Gold Flake
		SP405	Black Pearl





#### VHT Nite Shades Red SP888

is a translucent red lens coating that is designed to customise or restore vehicle lenses. It is ideal for tail lights or turn indicators. Recommended for off road use only. **Warning**: once applied to plastic lens, SP888 is not able to be satisfactorily removed.



#### **VHT Anodised Colour Coat**

is formulated for high temperature and high performance applications ideal for an anodised colour effect over chrome and other shiny metal surfaces.

SP450RedSP451BlueSP452PurpleSP453Base Silver





#### **VHT Copper Gasket Cement**

**SP21A** maintains excellent adhesion under severe pressure and heat fluctuations. This high metallic formula assures tight seals on cork, paper and metal gaskets. VHT Copper Gasket Cement has been extensively tested on racing engines in the field and on dynamometers, where it has met and exceeded the high compression requirements of superpowered engines. It also is an excellent seal for threaded fittings and pressure hose connectors.



#### VHT Nite Shades SP999

is a transparent black tail light lens coating for creating a custom European styling. When applied to tail lights, fog lights or turn indicators, VHT Nite Shades appears black until they are lit, then the natural red colour appears. Recommended for off

road use. **Warning:** Once applied to plastic lens, SP999 is not able to be satisfactorily removed. Recommended for off-road use.

#### VHT Epoxy Paint Rust All

Weather contains a one-step Epoxy Ester resin which dries in minutes to provide an exceptional rust and corrosion resistant finish. The rust inhibitors which are added to this already fortified resin produce a rust proof barrier when applied to new or properly prepared metal substrates. VHT Epoxy Paint — Rust All Weather is tough enough for industrial use yet safe enough for children's toys. It can be used interior or exterior. No primer is required.

#### **Colours available:**

SP650	Gloss Black
SP651	Gloss White
SP652	Satin Black



## CORK RUBBER GASKET MATERIAL

High quality Cork Rubber. Suitable for rocker covers, oil pans, etc.

#### **MULTI PACK GASKET MATERIAL**

Handy selection of fibre based materials in one convenient pack. Contents includes one sheet of each of the following; BOJ 0.4, 0.8, 1.5; S207 0.8, 1.6; N8094 0.8, 1.6; CFM 0.4, 0.8, 1.5

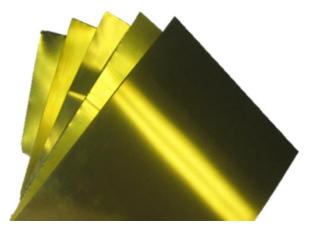
Multi-Pak - sheet size 250x500mm

**MP6004** 



MP3150 Cork Rubber 1.50mm - sheet size 1270x630mm MP3151 Cork Rubber 1.50mm-sheet size 1270x760mm MP3153 Cork Rubber 1.50mm - sheet size 630x760mm MP3155 Cork Rubber 1.50mm - sheet size 380x315mm MP3200 Cork Rubber 2.0mm - sheet size 1270x760mm MP3201 Cork rubber 2.0mm - Sheet size 1270x380mm MP3300 Cork Rubber 3.0mm - sheet size 1270x630mm MP3301 Cork rubber 3.0mm - sheet size 1270x380mm MP3303 Cork Rubber 3.0mm - sheet size 630x760mm MP3305 Cork Rubber 3.0mm- sheet size 380x315mm MP3400 Cork Rubber 4.0mm- sheet size 1270x760mm MP3401 Cork Rubber 4.0mm-sheet size 1270x 380mm MP3450 Cork Rubber 4.50mm - sheet size 1270x630mm MP3453 Cork Rubber 4.50mm - sheet size 630x760mm MP3600 Cork Rubber 6.0mm - sheet size 1270x630mm MP3603 Cork Rubber 6.0mm - sheet size 630x760mm





#### MP6005

#### Brass Shim Pak - sheet size 150x300mm

Selection of Brass Shim sheets in the following thicknesses: 0.05, 0.08, 0.10, 0.12, 0.25mm.



#### **BOJ GASKET MATERIAL**

Cellulose Fibre material with Styrene Butadiene binder.

General purpose gasket material suitable for sealing water oil and fuel where bolt loading temperatures and pressures are low. i.e.: thermostats, timing cover gaskets water, fuel and oil pumps. Colour: Black

MP0041	BOJ 0.40mm - sheet size 500x1000mm
MP0044	BOJ 0.40mm - sheet size 250x500mm
MP0045	BOJ 0.40mm - sheet size 250x250mm
MP0049	BOJ 0.40mm - sheet size 1000x5000mm
MP0081	BOJ 0.80mm - sheet size 500x1000mm
MP0084	BOJ 0.80mm - sheet size 250x500mm
MP0085	BOJ 0.50mm – sheet size 250x250mm
MP0089	BOJ 0.80mm - sheet size 1000x5000mm
MP0101	BOJ 1.00mm – Sheet size 1000x500mm
MP0104	BOJ 1.00mm - Sheet size 500x250mm
MP0105	BOJ 1.00mm – sheet size 250x250mm
MP0151	BOJ 1.50mm - sheet size 500x1000mm
MP0154	BOJ 1.50mm - sheet size 250x500mm
MP0155	BOJ 1.50mm – Sheet size 250x250mm
MP0159	BOJ 1.50mm - sheet size 1000x5000mm



Can't See What You Need ? Please Refer To The Sliver Seal Catalog For More Shop Tools And Workshop Supplies

#### **DSM GASKET MATERIAL**

Double Sided Material - perforated steel core laminated between fibre facing material Suitable for applications where temperatures are high and change rapidly such as exhaust manifolds.

MP1151	DSM 1.80mm – sheet size 1000x500mm
MP1153	DSM 1.80mm – Sheet size 500x500mm
MP1156	DSM 1.80mm – sheet size 150x100mm
MP1181	DSM 1.80mm - sheet size 750x250mm
MP1182	DSM 1.80mm - sheet size 750x160mm
MP1183	DSM 1.80mm - sheet size 750x100mm
MP1184	DSM 1.80mm – sheet size 660x75mm



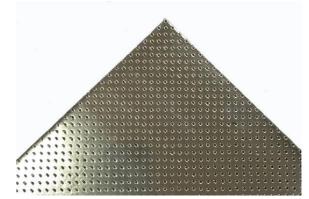
#### SSM GASKET MATERIAL



Single sided Material - Perforated steel core laminated to fibre facing material. Suitable for applications where temperatures are high and change rapidly such as exhaust manifolds.

 MP1251
 SSM 1.0MM - Sheet size 1000x330mm

 MP1252
 SSM 1.0mm - sheet size 150x100mm



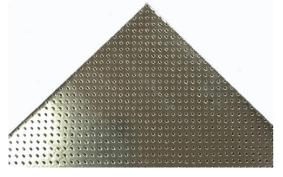
# permaseal quality automotive gaskets

New

#### DSF GASKET MATERIAL

Double Steel Faced Material - Fibre core laminated between two perforated steel sheets. Suitable for applications where temperatures are high and change rapidly such as exhaust manifolds

- **MP1351** DSF 1.4mm sheet size 1000x330mm
- MP1352 DSF 1.4mm sheet size 150x100mm
- MP1357 DSF 1.4mm sheet size 500x330mm



#### **CFM GASKET MATERIAL**

Compressed Fibre Material with synthetic rubbers reinforced with organic and inorganic fibres. Suitable for applications with higher bolt loads. Recommended for temperatures up to 150° C (300° F) and pressures up to 50 bar (580 psi)

- MP5044
   CFM 0.50mm sheet size 250x500mm

   MP5046
   CFM 0.50mm sheet size 500x750mm
- MP5046
   CFM 0.50mm sheet size 500x750mm

   MP5084
   CFM 0.80mm sheet size 250x500mm
- **MP5086** CFM 0.80mm sheet size 250x500mm
- MP5154 CFM 1.50mm sheet size 250x750mm



#### FLEXOID MATERIAL



Cellulose fibre impregnated with plasticised gelatine. General purpose gasket material suitable for fuel, oil and coolant up to 120°. Colour: Brown

MP7040	Flexoid 0.4mm – sheet size 1000x1000mm
MP7041	Flexiod 0.4mm – sheet size 1000x500mm
MP7045	Flexoid 0.4mm – sheet size 250x250mm
MP7081	Flexoid 0.8mm – sheet size 1000x500mm
MP7082	Flexioid 0.8mm – sheet size 500x500mm
MP7085	Flexiod 0.8mm – sheet size 250x250mm
MP7088	Flexiod 0.8mm - sheet size 25000x1000mm
MP7089	Flexiod 0.8mm – sheet size 5000x1000mm
MP7105	Flexiod 1.0mm - sheet size 250x250mm
MP7161	Flexiod 1.6mm – sheet size 1000x500mm
MP7162	Flexiod 1.6mm – sheet size 500x500mm
MP7165	Flexiod 1.6mm – sheet size 250x250mm
MP7169	Flexiod 1.6mm - sheet size 5000x1000mm





#### **S207 GASKET MATERIAL**

Reinforced Cellulose "Controlled Swell" material with latent cure Styrene Butadiene binder. S207 seals oils, coolant and low pressure steam where temperatures are below 180° C (350° F). Significant thickness increase occurs at the exposed internal edge of the gasket with many fluids dramatically improving saleability. The heat of application then vulcanises the material to limit further swelling and provide fully cured performance. Colour: Blue

MP2081	S207 0.80mm - sheet size 500x1000mm
MP2084	S207 0.80mm - sheet size 250x500mm
MP2085	S207 0.80mm – sheet size 250x250mm
MP2161	S207 1.60mm - sheet size 500x1000mm
MP2164	S207 1.60mm - sheet size 250x500mm
MP2165	S207 1.60mm – Sheet Size 250x250mm



#### N8094 GASKET MATERIAL

Reinforced Cellulose with fully cured Nitrile Butadiene binder. N8094 is an economical material exhibiting very good crush resistance at high flange pressures. Recommended for sealing oil, fuels and water below 180° C (350° F). Colour: Grey

MP8051	N8094 0.5mm – sheet size 1000x500mm
MP8054	N8094 0.5mm – sheet size 500x250mm
MP8055	N8094 0.5mm – sheet size 250x250mm
MP8081	N8094 0.80mm - sheet size 500x1000mm
MP8084	N8094 0.80mm - sheet size 250x500mm
MP8085	N8094 0.8mm – sheet size 500x250mm
MP8101	N8094 1.0mm – sheet size 1000x500mm
MP8104	N8094 1.0mm – sheet size 500x250mm
MP8105	N8094 1.0mm – sheet size 250x250mm
MP8161	N8094 1.60mm - sheet size 500x1000mm
MP8164	N8094 1.60mm - sheet size 250x500mm
MP8165	N8094 1.60mm – sheet size 250x250mm





#### **GRAPHITE GASKET PAPER**

Double Sided Graphite - perforated steel core laminated between graphite facing material.

Suitable for applications where temperatures are high and change rapidly such as exhaust manifolds.

MP1481 Graphite 1.80mm - sheet size 250x750mmMP1482 Graphite 1.80mm - sheet size 160x750mm





TAG102-1000

1,000 Paper Identification Tags 48X95mm complete with wire tie and marking pen. Suitable for recording job numbers on components.

#### TAG101-1000

1,000 non corrosive Brass Identification Tags 25x70mm complete with wire tie. Suitable for recording job numbers on components.



AA Gaskets manufactures a range of proprietary brands and supplies them to engine rebuilders and resellers through an efficient and responsive international network of automotive parts distributors.

Proprietary brands include:



Engineered and designed to precise tolerances -Permaseal MLS-R High Performance Head Gaskets as well as Turbo gaskets and kits.



Budget priced Crossfire, standard grade for a cheaper alternative for regular passenger vehicles.



High quality Permaseal for standard applications including passenger vehicles, off road and commercial vehicles.

Please use the attached links to the above web sites AA gaskets Web Site <u>http://aagaskets.com.au</u> Crossfire Web Site <u>http://crossfiregaskets.com</u> Permaseal High performance MLSR Web Site <u>http://permasealmlsr.com.au</u>

#### **Push Rod Length Checker**

Aluminium Alloy Tubes in increments 6" to 12" ( Some kits may have 6 or 12 pc )

#### Part # LC5A-K



Engine Pro Con Rod Bolt Sleeves Pk of 50



#### **Engine Pro Accessory Bolts**

Suits Sump, Inlet Manifolds, Distributor, Headers 12 point 8740 chrome moly steel Black oxide finish.



3/8" x 1.000 Part # 375-1000-50 3/8" x 1.250 Part # 375-1250-50



### T-K RADIATOR RUST & SLUDGE ELIMINATOR

#### Part # 960220

An inexpensive and environmentally friendly method of cleaning rust and sludge from automotive cooling systems. No more harmful chemicals to poison our environment. No more draining or flushing.

### TEE-KAY HEAD CHECK

#### TEE-KAY HEAD CHECK COMBUSTION LEAK DETECTOF Part # TK01

• Designed to check combustion gases in the cooling system

• Suitable for petrol, diesel and LPG engines

• Replacement fluid P/No. TK02



#### Features:

- It is harmless to alloys & iron
- Preserves radiator hoses
- Combats electrolysis
- Acts as a rust inhibitor
- Helps free sticking thermostats
- Helps prevent overheating
- Replaces all other additives (Anti-Freeze still required in very cold climates)
- Compatible with most Anti-Freeze

#### NASON VALVE SHIMS

Nason's Now Has A Wide Range Of Valve Shims For Most Popular Applications From 25mm To 37mm OD In Thickness Up To 3.70mm



Ring Nason Engine Parts for more details



#### **ENGINE SLEEVES**

Wall section A = .062 B = .093 C = .125



N2504B X 7	NASON CYL SLEEVE	
N2543B X 5.2810	NASON CYL SLEEVE	
N2750B X 7.281	NASON CYL SLEEVE	
N2795A X 7.250	NASON CYL SLEEVE	
N2795B X 7.250	NASON CYL SLEEVE	
N2875A X 6.875	NASON CYL SLEEVE	
N2875B X 6.875	NASON CYL SLEEVE	
N2952B X 7.5	NASON CYL SLEEVE	
N3000A X 8.125	NASON CYL SLEEVE	
N3000B X 8.125	NASON CYL SLEEVE	
N3062B X 6.875	NASON CYL SLEEVE	
N3122B X 8.125	NASON CYL SLEEVE	
N3150B X 9	NASON CYL SLEEVE	
N3188A X 7.687	NASON CYL SLEEVE	
N3188B X 7.687	NASON CYL SLEEVE	
N3252B X 8.125	NASON CYL SLEEVE	
N3312B X 9	NASON CYL SLEEVE	
N3346B X 8.062	NASON CYL SLEEVE	
N3375B X 8.125	NASON CYL SLEEVE	
N3401B X 8.125	NASON CYL SLEEVE	
N3431B X 8.5	NASON CYL SLEEVE	
N3465B X 7.087	NASON CYL SLEEVE	
N3500B X 8.375	NASON CYL SLEEVE	
N3562B X 9	NASON CYL SLEEVE	
N3587A X 6.496	MITSUBISHI 4D55 4D56	SLEEVE LENGTH 165.00MM SLEEVE OD 94.20MM
N3623B X 6.5	NASON CYL SLEEVE	
N3623C X 6.5	NASON CYL SLEEVE	
N3625A X 6.500	NASON CYL SLEEVE	

#### **ENGINE SLEEVES**

Wall section A = .062 B = .093 C = .125



N3625B JAGUAR	Flanged Sleeve	FLANGED 3.625B X 7.00
N3625B X 9.687	NASON CYL SLEEVE	
N3625C X 10.250	NASON CYL SLEEVE	
N3680A X 6.25	NASON CYL SLEEVE	
N3680B X 6.5	NASON CYL SLEEVE	
N3680B X 8.625	NASON CYL SLEEVE	
N3680C X 6.5	NASON CYL SLEEVE	
N3687A X 7.500	NASON CYL SLEEVE	
N3687B X 9.000	NASON CYL SLEEVE	
N3687C X 7.500	NASON CYL SLEEVE	
N3700A X 5.850	NASON CYL SLEEVE	
N3700A X 6.750	NASON CYL SLEEVE	
N3700A X 6.555	NASON CYL SLEEVE	
N3700B ROVER	NASON CYL SLEEVE	RANGE ROVER 3.9L
N3700B X 7.000	NASON CYL SLEEVE	
N3750B X 9.875	NASON CYL SLEEVE	
N3812B X 8.750	NASON CYL SLEEVE	
N3845C X 9.500	NASON CYL SLEEVE	
N3858C X 11.810	NASON CYL SLEEVE	
N3875B X 10	NASON CYL SLEEVE	
N3875C X 9.500	NASON CYL SLEEVE	
N3898B X 5.510	FLANGE OD; 4.250 FLANGE DEPTH 0.315	S / F ID ; 3.868 FINSHED ID 3.898 OD; 4.115 O/L 5.510
N3911A X 6.250	NASON CYL SLEEVE	
N3911A X 6.500	Special order (D N R )	SLEEVE HAS NO CHAMFER OR LEAD IN EDGES ID; 3.870 S/F BORE OD; 4.038 LENG 6.500
N3911B X 6	NASON CYL SLEEVE	
N3911B X 7.500	NASON CYL SLEEVE	
N3937B X 10	NASON CYL SLEEVE	
N4000B X 5.10	Flange Sleeve Flange od 4.250 Flange Depth 0.315	Semi finished id 3.970 Finished Id LS2;4.00 LS3; 4.060 OD 4.200

#### **ENGINE SLEEVES**

Wall section A = .062 B = .093 C = .125



N4001A X 9.875	NASON CYL SLEEVE	Size 4.001 x 9.875 x .062
N4001B X 9.875	NASON CYL SLEEVE	
N4004B X 6	NASON CYL SLEEVE	
N4004C X 6	NASON CYL SLEEVE	
N4050B X 6.5	NASON CYL SLEEVE	
N4062B X 10.5	NASON CYL SLEEVE	
N4125B X 10.5	NASON CYL SLEEVE	
N4125C X 10.5	NASON CYL SLEEVE	
N4220B X 10.50	NASON CYL SLEEVE	
N4220C X 10.50	NASON CYL SLEEVE	
N4250B X 11.5	NASON CYL SLEEVE	
N4250C X 11.50	NASON CYL SLEEVE	
N4286D X 8.610	NASON CYL SLEEVE	LINER FORD 240 360 DIESEL
N4400B X 12.25	NASON CYL SLEEVE	
N4400C X 12.250	NASON CYL SLEEVE	
N4500B X 11.50	NASON CYL SLEEVE	
N4500C X 11.50	NASON CYL SLEEVE	
N1625B X 12.250	NASON CYL SLEEVE	
N4750C X 12.25	NASON CYL SLEEVE	
N5400 X 2.000	NASON CYL SLEEVE	LOWER BLOCK INSERT CATERPILLER 3300
N5750CL X 17.00	NASON CYL SLEEVE	
N6000C X 17.000	NASON CYL SLEEVE	
N6125C X 17.00	NASON CYL SLEEVE	
N6220 X 1.580	NASON CYL SLEEVE	LOWER BLOCK INSERT CATERPILLER 3400
N6750CL X 17.00	NASON CYL SLEEVE	
N7800 X 2.00	NASON CYL SLEEVE	LOWER BLOCK INSERT CATERPILLER 3500
FS5000D	SPECIAL SLEEVE	KIA CARNIVAL ROVER V6 K5 2.5 LITRE DOHC

# **ETHERE**

#### **Super Glue**

VT30120	Surface Insensitive Gen Purpose
VT30620	Surface Insensitive Wicking Grade
VT38020	Bond Metal To Metal and Rubber
VT39528	General Purpose
VTASG20	Automotive Super Glue ASUP-1 Instant Superglue 20 gram bottle
Thread Lockers	
VT11110	Anaerobic Thread locker 222 Low Strength 10ml
VT11125	Anaerobic Thread locker 222 Low Strength 250ml
VT11150	Anaerobic Thread locker 222 Low Strength 50ml
VT12110	Anaerobic Thread locker 242 Medium Strength 10ml
VT12125	Anaerobic Thread locker 242 Medium Strength 250ml
VT12150	Anaerobic Thread locker 242 Medium Strength 50ml
VT12202	Medium Strength Oil Tolerant 243 2ml Bullet
VT12202-10	Medium Strength Oil Tolerant 243 2ml 10 Pack
VT12202-40	Medium Strength Oil Tolerant 243 2ml 40 Pack
VT12210	Medium Strength Oil Tolerant 243 10ml
VT12225	Medium Strength Oil Tolerant 243 250ml
VT12250	Medium Strength Oil Tolerant 243 50ml
VT13110	Permanent Strength 262 10ml
VT13125	Permanent Strength 262 250ml
VT13150	Permanent Strength 262 50ml
VT14002-10	High Strength 271 2ml 10 Pack
VT14002-40	High Strength 271 2ml 40 Pack
VT14010	High Strength 271 10ml
VT14025	High Strength 271 250ml
VT14050	High Strength 271 50ml
VT15050	High Strength 290 50ml
Thread Sealant	
VT42750	Anaerobic High Strength Yellow ND 577
VT44050	Thread Sealants ND545 50ml Tube
VT44450	Thread Sealants ND569 50ml bottle
VT46050	Anaerobic Gen Purpose Fuel Resistant
Welch Plug Sealant	

VT962T50

Anaerobic Retaining Compounds



#### **Anti-Seize Compound**

VT90705	Aluminium Compound	907A 500 gm
VT90708	Aluminium Compound	907A 8 oz
VT90715	Copper Compound	907C 500 gm
VT90718	Copper Compound	907C 8 oz
VT90725	Nickel Compound	
VT90728	Nickel Compound	

#### **Liquid Gasketering**

VT73050 VT73250

VT44650

Anaerobic Liquid Gasketing 518 Flexible / Solvent Resistant 50ml tube Gen Purpose Flexible Gasket Maker

#### **Refrigerant Sealant**

**High Pressure** 

#### **Retaining Compound**

VT53010	General Purpose	
VT53050	General Purpose Reta	ining Compound
VT54110	High Strength Slip Fit	680 10ml
VT54125	High Strength Slip Fit	680 250ml
VT54150	High Strength Slip Fit	680 50ml
VT56710	High Temperature Lar	ge Gap
VT56750	High Temperature Lar	ge Gap

#### Silicone Gasketing

VT56993	Advanced Silicone Gasketing Oil Resistant Rigid Flange
VT73030	Flexible Solvent Resistant
VT73230	Flexible Gasket Maker
VT78730	Advanced Silicone Blue Oil Rest Flexible



## ThreeBond

Adhesive	
1373B-10	10ml Bottle General Purpose Fast Cure Adhesive
1373B-250	250ml Bottle General Purpose Fast Cure Adhesive
1373B-50	50ml Bottle General Purpose Fast Cure Adhesive
1375B-10	10ml Bottle Adhesive For Small/Medium Components
1375B-250	250ml Bottle Adhesive For Small/Medium Components
1375B-50	50ml Bottle Adhesive For Small/Medium Components
1377B-10	10ml Bottle Adhesive For Large Components
1377B-250	250ml Bottle Adhesive For Large Components
1377B-50	50ml Bottle Adhesive For large Components
1741-56	56ml Bottle Fast Curing Adhesive for Rubber Wood & Metals
All Purpose Liquid	
SS1-330	
Bearing Adhesive	
1322-10	10ml Bottle Bearing Retainer Adhesive
1322-50	50ml Bottle Bearing Retainer Adhesive
Brake Cleaner	
SBC-480	SUPER SEA
Diesel Eng Conditioner	SUPER SEA Day Gasket Kit
6601JC	DIY Gasket Ki
Electrical Cleaner	S S S S S S S S S S S S S S S S S S S
6602CO-480	
Gasket Adhesive	
1102-200	200g Bottle Gasket Adhesive Yellow
1521C-150	150g Tube Ideal For Automotive/Motorcycle Handle Grips
Gasket Stripper	
P391D	
Hydraulic Sealer	
1344-10	10ml Bottle Hydraulic Sealer
1344-50	50ml Bottle Hydraulic Sealer
Liquid Gasket Sealant	
1104-100	100g Tube Synthetic Liquid Gasket Grey
1104-50-BP	50g Tube Synthetic Liquid Gasket Grey Blister Pack
1110F-100	100g Tube Synthetic Liquid Gasket
1207B-100	100g Tube RTV Silicone Liquid Gasket Black
1207B-340	340g Cartridge RTV Silicone Liquid Gasket Black
1207C-150	150g Tube RTV Silicone Liquid Gasket Red/Brown
1207C-333	333ml Cartridge RTV Silicone Liquid Gasket Red/Brown
1207D-150	150ml Tube Liquid Gasket Grey
1211-100	100g Tube RTV Silicone Liquid Gasket White
1212-100	
1215-250	250g Tube RTV Silicone Liquid Gasket Light Grey
1215-333	330g Cartridge RTV Silicone Liquid Gasket Light Grey
1216-120	120g Tude Liquid Gasket Grey

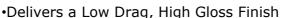
# ThreeBond

1910-420       I         Metal Repair Kit       I         2089-80       I         Nut Adhesive       I         1324-10       I         1324-50       Nut L         Nut Lock       I         1324-250       Nut L         Primer       I         1390-100       100m         Screw lock Adhesive       I         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       S         SS1-85-BP       Grey S         SS2-85-BP       Red S         Stud Lock Adhesive       I         1305-10       10ml         1305-250       250m         1305-50       50ml	EBOND SUPER LUBRICANT
Metal Repair Kit         Image: Mark the stress of the	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
2089-80       I         Nut Adhesive       I         1324-10       I         1324-50       Nut I         Nut Lock       I         1324-250       Nut L         Primer       I         1390-100       100m         Screw lock Adhesive       I         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       S         SS1-85-BP       Grey I         SS2-85-BP       Red S         Stud Lock Adhesive       I         1305-10       10ml         1305-250       250ml         1305-50       50ml	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Nut Adhesive       I         1324-10       I         1324-50       I         Nut Lock       I         1324-250       Nut L         Primer       I         1390-100       100m         Screw lock Adhesive       I         1342-50       50ml         1401-200       200m         Sealer       S         SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       I         1305-10       10ml         1305-250       250m         1305-50       50ml	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1324-10       I         1324-50       I         Nut Lock       I         1324-250       Nut L         Primer       I         1390-100       100m         Screw lock Adhesive       I         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       S         SS1-85-BP       Grey S         SS2-85-BP       Red S         Stud Lock Adhesive       I         1305-10       10ml         1305-250       250ml         1305-50       50ml	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1324-50       I         Nut Lock       I         1324-250       Nut L         Primer       I         1390-100       100m         Screw lock Adhesive       I         1342-10       10ml         1342-50       50ml         1401-200       200m         Ssl-85-BP       Grey S         Ssl-85-BP       Red S         Stud Lock Adhesive       I         1305-10       10ml         1305-250       250m         1305-50       50ml	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Nut Lock       Image: Street Stud Lock Adhesive         1390-100       100m         Screw lock Adhesive       100m         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       552-85-BP         SS1-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml	Al Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Al Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1324-250       Nut L         Primer       1         1390-100       100m         Screw lock Adhesive       1         1342-10       10ml         1342-50       50ml         1401-200       200m         Ssl-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250m	Il Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Il Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Primer       1390-100       100m         Screw lock Adhesive       100ml         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       552-85-8P         SS2-85-8P       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml	Il Bottle Primer Activator Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive Il Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1390-100       100m         Screw lock Adhesive       10ml         1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       300ml         SS1-85-BP       Grey 3         SS2-85-BP       Red 5         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive In Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Screw lock Adhesive         I           1342-10         10ml           1342-50         50ml           1401-200         200m           Sealer         200m           SS1-85-BP         Grey 3           SS2-85-BP         Red S           Stud Lock Adhesive         10ml           1305-10         10ml           1305-250         250ml	Bottle Screw Lock Adhesive Bottle Screw Lock Adhesive In Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       200m         SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         305-50       50ml	Bottle Screw Lock Adhesive I Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1342-10       10ml         1342-50       50ml         1401-200       200m         Sealer       200m         SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         305-50       50ml	Bottle Screw Lock Adhesive I Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
1342-50       50ml         1401-200       200m         Sealer       50ml         SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Bottle Screw Lock Adhesive I Bottle Clear Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Sealer       Grey 3         SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Super Sealer 85 g Blister Pack Super sealer 85g Blister Pack Bottle Stud Lock High Strength
SS1-85-BP       Grey 3         SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Super sealer 85g Blister Pack Bottle Stud Lock High Strength
SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Super sealer 85g Blister Pack Bottle Stud Lock High Strength
SS2-85-BP       Red S         Stud Lock Adhesive       10ml         1305-10       10ml         1305-250       250ml         1305-50       50ml	Super sealer 85g Blister Pack Bottle Stud Lock High Strength
Stud Lock Adhesive           1305-10         10ml           1305-250         250m           1305-50         50ml	Bottle Stud Lock High Strength
1305-10 10ml 1305-250 250m 1305-50 50ml	
1305-250 250m 1305-50 50ml	
1305-50 50ml	II BOTTIE STUU LOCK HIGH STIERIGTI
	Bottle Stud Lock High Strength
Super Cleaner Spray	
	r Cleaner Spray
Super Engine Conditioner	aBand ThreeBond.
	r Engine Conditioner
Tube Squeezer Key	Internet and the second s
	ne Tube Squeezer Keys 5 Pack
Welch Plug Sealer	
	Bottle Welch Plug Sealer
1386B-250 250m	nl Bottle Welch Plug Sealer
1386B-50 50ml	Bottle Welch Plug Sealer



#### PART # JG-RACE WAX

Race Wax leaves a smooth, glossy finish that helps shed tire rubber, dirt and bugs. Race Wax cleans and shines glass, chrome, paint, plastic, tires and vinyl. It is a perfect product for fiberglass cars, decal wrapped race cars and hot rods. Perfect for a quick touch up clean and shine at the car show or race track, Race Wax can be used in direct sunlight and on cars that have not been washed. The clean and shine from Race Wax makes your car look sharp, and it makes clean up quick and easy without damaging the paint, windows, chrome or decal graphics.



- •Effectively Sheds Dirt, Rubber & Debris
- •Quick & Easy Application
- •Clean Up is Simple
- •Perfect for Cleaning & Protecting:
  - Painted Surfaces
  - Full Decal Wraps
  - Fiberglass Panels

#### SPEED CLEAN

Wipes Away Rubber, Bugs, Dirt, & Grime Speed Clean's foaming action lifts away honing residue from cylinder bores and cleans away greasy films. Excellent for cleaning away cosmoline and microscopic dirt and debris from new engine parts prior to assembly. Prepares the surface for full adhesion of the assembly lubricant. Simply spray on, let soak, and then wipe off.

Cuts Tough Grease, Grime & Rubber Quick & Easy Foaming Action Spray Won't Harm Paint; Leaves No Residue Unlimited Home, Shop & Track Uses





#### BORN FROM JOE GIBBS RACING

#### **BRAKE AND PARTS CLEANER**





#### PART # JG-BRAKECLEANER

Quickly Removes Oil, Grease, & Residue Without Leaving A Film Powerful & quick cleaning performance makes Driven Brake & Parts Cleaner a must for every shop and toolbox. Non-chlorinated formula prevents chemical etching that can lead to part fractures. Dries quickly and does not leave an oily film. Meets all United States VOC requirements.

Quickly Removes Brake Fluid, Grease, Oil & Other Contaminants from Brake Lining & Drums

Quickly Cuts Through Grease & Grime, but it Does Not Leave an Oily Film Fast-Drying Formula Gets the Job Done While Using Less Spray Compared to Watered Down Cleaners

Non-Chlorinated - NHRA Legal Excellent General Parts Cleaner

#### **ENGINE ASSEMBLY GREASE**

#### ASE PART #JG-AG-1LB Also Available In 1oz Tube PART #JG-AG-1OZ

Recommended by leading camshaft manufacturers, this unique extreme pressure lube dissolves completely in oil without clogging oil passageways or plugging oil filters. Proven to cling to and protect surfaces during initial start-up, Driven Engine Assembly Grease delivers protection you can count on. Apply to cams and lifters for break-in protection. It can also be used on distributor gears, rocker shafts, rocker tips, pushrod tips, wrist pins and valve guides. Combined with BR series break-in oils provides proven protection during break-in. 1LB TUB





#### HIGH VISCOSITY ASSEMBLY LUBRICANT

#### PART # JG-HVL

High viscosity assembly lubricant (HVL) provides a tenacious yet fluid film to protect reciprocating and rotating components during assembly and initial break-in. This non-foaming product mixes with the break-in oil and extends the oil film thickness during the critical break-in process. Fortified with ZDDP. Apply to engine bearings, piston skirts, bushings, timing chains and gears, as well as oil pump gears. HVL will not harden or cause parts to become "sticky."

#### **CSP - COOLANT SYSTEM PROTECTOR**

#### PART # JG-CSP

Protect your engine block, cylinder heads, water pump and radiator from deposits and corrosion that reduce the effectiveness of your cooling system. Don't put your engine at risk from the corrosive effects of coolants mixed with non-distilled water. The minerals in regular water and well water cause corrosion and degrade the performance of the coolant. CSP neutralizes these minerals and prevents damage due to hard water. This is especially important when you add make-up water to the coolant system. CSP prevents corrosion in modern "orange" OAT coolants, traditional "green" anti-freeze and straight water. Keeps engine coolant passages clean and lubricates water pumps. Do not mix with other coolant additives.



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#### Part # JG-CD Carb Defender<sup>®</sup> Fuel Additive

Designed for carburetted classic and performance vehicles, this concentrated additive prevents costly repairs and poor performance resulting from the use of corrosive ethanol-blended pump gas or flex fuels.

#### Carb Defender<sup>®</sup> Race Concentrate Fuel Additive Part # JG-CD RACE

Designed for carbonated race engines that use Methanol, E85 or Oxygenated race fuel, Driven 's Carb Defender™ Race Concentrate prevents corrosion and deposits in the fuel system and intake tract.

Driven's Carb Defender Race Concentrate delivers specially formulated additives that protect against carburettor corrosion and induction deposits. Special corrosion inhibitors work to prevent damage and diminished performance caused by fuels containing Methanol and Ethanol, as well as the moisture these fuels attract. This powerful new additive controls combustion chamber residue, plus cleans and protects surfaces of the fuel system and intake tract. Carb Defender Race Concentrate also contains a multifunctional lubricant so "top lubes" are not required. Just one bottle of additive treats up to 55 gallons of fuel, and the bottle features a handy view strip to let users measure out doses for as little as five gallons of gas. Driven Racing Oil™ Carb Defender Race Concentrate works with Methanol, E85 and race fuels, and it is compatible with spec fuel and water tests.



#### **Extreme Pressure Chassis Grease**

#### Part # JG-EPC



A premium extreme pressure grease with greater load carrying and a higher dropping point than traditional lithium greases. EPC delivers exceptional mechanical stability for improved protection. Designed for high temperature and high load applications. 400 mg. Cartridge

**Spline Grease** 

Part # JG-SPLINE

A premium extreme pressure grease with greater load carrying and a higher dropping point than traditional lithium greases. EPC delivers exceptional mechanical stability for improved protection. Designed for high temperature and high load applications. 1/2 lb. Tub

Engineered for race applications with sliding spline teeth operating at high temperatures & RPM's: Driven Racing Oil Spline Grease utilizes a high viscosity synthetic base, proprietary anti-wear additives & a Polyurea thickener that is specifically developed to extend durability.

High viscosity synthetic base stocks create enhanced thermal stability and oxidation resistance, while the robust anti-wear additive package is fortified with Moly for excellent wear protection. Meanwhile, the Polyurea thickener controls oil loss from the grease in extreme temperature environments.



#### BORN FROM JOE GIBBS RACING

### DRIVEN TO WIN RACING OIL®



Part # JG-BR

#### BR Break-In 15W-50

Recommended by multiple cam manufacturers, this unique petroleum oil provides optimum levels of Zinc and Phosphorus for flat tappet and aggressive roller valve trains, and the additive package promotes ring seal. Provides the maximum protection available for cams and lifters during initial break-in. Does not require additional ZDDP additives. Good for full power pulls on the dyno, one night of racing or up to 400 miles on the street. Viscosity typical of 15W-50.

ZDDP-Fortified Cam Protection Chemically Seals Piston Rings Protects Bearings & Journals

#### BR30 Break-In Oil 5W-30

The same high Zinc and Phosphorus formula as our original break-in oil, now in an SAE 5W-30 viscosity for modern OEM rebuilds and hydraulic lifter engines. Provides excellent ring sealing. Does not require additional ZDDP additives. Good for full power pulls on the dyno, one night of racing or up to 400 miles on the street. Viscosity typical of 5W-30.

ZDDP-Fortified Cam Protection Chemically Seals Piston Rings Protects Bearings & Journals



Part # JG-BR30



Part # JG-BR40

#### BR40 Break-In 10W-40

The same high Zinc and Phosphorus formula as our original break-in oil, now in SAE 10W-40 viscosity. Well suited for classic muscle car, European sports car and motorcycle engines. Ideal for flat tappet and aggressive roller valve trains, as well as Ethanol- blended, pure Methanol and oxygenated race fuels. Does not require additional ZDDP additives. Good for dyno testing, one night of racing or up to 400 miles on the street. Viscosity typical of 10W-40.

ZDDP-Fortified Cam Protection Chemically Seals Piston Rings Protects Bearings & Journals

#### WE ALSO CARRY THE FULL RANGE OF DRIVEN ENGINE OILS. SPEAK TO YOUR NASON CONTACT FOR DETAILS

Notes And New Additions